



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.9701
Job Sheet 184047



Part No: 646.9701

Job Qty: 5 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEET 1-4 IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Stores/Pkg-2	90	NOV 13 2018
110	Packaging	5 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-1	90	NOV 13 2018
120	Small Fab	5 pcs	11/9/18	11/9/18	0.00	0.14	Small Fab-1	90	NOV 15 2018
130	QC	5 pcs	11/9/18	11/9/18	0.00	0.00	QC5	90	NOV 15 2018
140	Packaging	5 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1	90	NOV 15 2018
150	QC21-SA	5 Ea	11/9/18	11/9/18	0.00	0.00	QC21	90	NOV 15 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE 598:
Descriptions: exp. date: _____

140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9710	Body	5 Ea (1 ea)	90-Start up Operation	5124258
646.9711	Blade	10 Ea (2 ea)	90-Start up Operation	50583047 5104600x3
MS21042L08	Nut	30 Ea (6 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	30 Ea (6 ea)	90-Start up Operation	5104359
NAS1149FN832P	Washer	60 Ea (12 ea)	90-Start up Operation	5109408

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9710	5	16	0
	646.9711	10	127	0
	MS21042L08	30	1,591	0
	MS27039-08-19	30	1,574	0
	NAS1149FN832P	60	2,479	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S127113



Part: 646.9701

Job No: 184047

Serial No/Batch: S127113

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 11/13/18